
**Approval testing of welders — Fusion
welding —**

Part 4:
Nickel and nickel alloys

*Épreuve de qualification des soudeurs — Soudage par fusion —
Partie 4: Nickel et ses alliages*



Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

Draft International Standards adopted by the Technical Committees are circulated to member bodies for voting. Publication as an International Standard requires approval by at least 75 % of member bodies casting a vote.

International Standard ISO 9606-4 was prepared by the European Committee for Standardization (CEN) in collaboration with ISO Technical Committee TC 44, *Welding and allied processes*, Subcommittee SC 11, *Approval requirements for welding and allied processes personnel*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Throughout the text of this standard, read "...this European Standard..." to mean "...this International Standard...".

ISO 9606 consists of the following parts, under the general title *Approval testing of welders — Fusion welding*:

- *Part 1: Steels*
- *Part 2: Aluminium and aluminium alloys*
- *Part 3: Copper and copper alloys*
- *Part 4: Nickel and nickel alloys*
- *Part 5: Titanium and titanium alloys*
- *Part 6: Magnesium and magnesium alloys*

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Annexes A and ZA of this part of ISO 9606 are for information only.

For the purposes of this part of ISO 9606, the CEN annex regarding fulfilment of European Council Directives has been removed.